

Fender Installation Instructions: 5200 OR 4200

Clean bow with ACETONE only; no substitutes

Place bow fender on bow and mark outline using a pencil



Squeeze a few beads of 4/5200 adhesive along the length of the bumper (3/8" diameter) as well as on the hull. Spread out the beads from center to the edges, ensuring the 4/5200 layer is thickest in the center. Apply a single bead to the center of the bow area and spread it out to the pencil markings. Check both 4/5200 layers for trapped bubbles after spreading, and spread them out as necessary.



Apply the bumper to the bow using the pencil marks as a guide. It is important to avoid capturing air bubbles within the adhesive while applying the bumper to the boat, as trapped bubbles will decrease the contact area

Progressing from the center of the bumper to its perimeter, apply moderate pressure to all areas of the bumper to provide good contact between the two adhesive layers. A bead of adhesive should squeeze out. If not, apply more pressure in that area until it does



Scrape off the excess adhesive. Wet the rag liberally with acetone and use your finger to wipe the 4/5200 off the bumper. A few passes over the area will easily remove the excess 4/5200



Cover, or otherwise protect, the area from exposure to water for the curing duration. In 75°F 24 hours are needed to cure; 60°F 36 hours, 45°F 50 hours. Secure the bumper to the bow with tape

